原料输送系列
一体式吸料机

Integrated Suction Machine



300M吸料机



300P吸料机

● 特点 Features

- 采用全不锈钢材质结构，确保原料不受污染。
- 马达保护装置，可增长其使用寿命。
- 采用织布滤网配合不锈钢网过滤粉尘，具有马达逆转除尘功能。
- 采用不锈钢落料挡板，不需随不同原料而调整。
- 自动喷洗功能。
- 装配对射式光电开关，适于直接安装成型机入料口;装配近接开关，适于直接安装成型机料斗上。
- 采用玻璃料管搭配静电容感测器设计，可精确侦测原料输送。
- 缺料自动报警。
- 不锈钢型与感应型法兰座底与料斗是用卡箍锁住便于拆卸。

- Stainless steel construction for ensuring material free from contamination.
- Motor overload protection device ensures its long service life.
- The adoption of Cloth mesh fiter and stainless screener for double filtration protection to filter dust and motor reverse cleaning function.
- Mechanical stainless flap is fitted which don't needto be adjusted according to different material.
- Auto-cleaning function
- Autoloaders equip with photo sensors which are mounted onto the feeding port of injection molding machines; autoloaders equip with proximity switch which are mounted onto the hopper dryers.

● 容易维护/快速清洁 Easy Maintenance/Quick Cleanup

吸料机主要用于将流动性强的新料(主料)或次料直接快速输送到注塑机上，可掀式的真空马达上盖能保证清洗快速维护简便。逆转斗口单相真空马达在设定的吸料时间产生真空气流把塑胶颗粒通过吸料管输送到吸料门内，之后原料直接落入到注塑机储料门内，这种吸料动作会持续进行直到注塑机储料门和吸料机料门显示满料为止。

Stainless steel (corrosion free) single hopper loader isdesigned to provide rapid transportation of free-flowing for virginresin or regrind resin directly to injection molding machine. Thedesign of hinged upper cover of vacuum motor ensures quickcleanuptime and easymaintenance.
The single-phase vacuum suction motor creates a flow of air whichcarries the plastic granules into the hopper through the materialconveying hose during setting suction time. The granules are thendischarged directly into the processing machine hopper. This cycleis repeated until both the machine hopper and hopper loader are full.

● 稳定可靠的性能 Reliable Performance

吸料机的吸料时间、吸料动作以及吸料模式的选择的数位设定和显示都是通过微电脑处理器控制。具有故障自检与警报功能。所有型号的设备都是使用优质不锈钢材料，按照严格的工业标准制造，具有稳定可靠的性能。

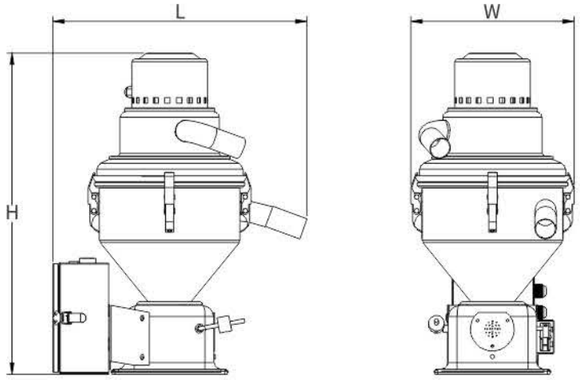
The setting and displaying for loading time, loading function, andmode selection digitally are controlled by microprocessor. Faultdiagnosis & alarm are provided as standard features of the control.All models are built by the highest quality with stainless steel forproviding consistent,reliable performance.

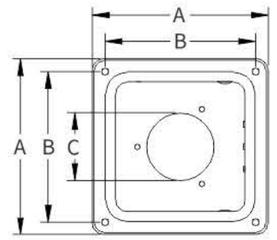
● 规格表 Specification Sheet

产品型号 Model		VUM300	VUR300	VUP300
料斗容量 Hopper Capacity	L	6	6	6
输送能力 Conveying Capacity	kg/h	300	300	300
风机功率 Blower Capacity	KW	1	1	1
感应类型 Sensor Type		微动开关 Micro Switch	磁簧开关 Reed Switch	光电开关 Photoelectric Switch
系统电源 Power Supply	V	220VAC 1/2P/N/PE 50Hz		
料管口径 Hose Size	m	38 (1.5")		
过滤类型 Filter Type		不锈钢滤网加布织布 Filter Netting & Cloth Filter		
总功率 Total Power	KW	1.1	1.1	1.1
外观尺寸 Dimensions	L (mm)	380	280	280
	W (mm)	420	380	380
	H (mm)	590	580	660
固定尺寸 Size	A (mm)	210	210	120
	B (mm)	180	180	80
	C (mm)	80	150	60
标配件 Standard Accessories		吸料管 Suction Tube+PVC 钢丝软管 Hose		
机器重量 Weight	kg	12	12	15

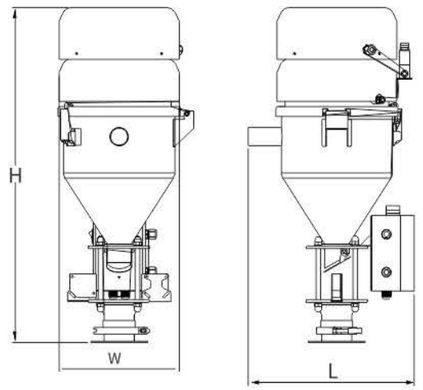
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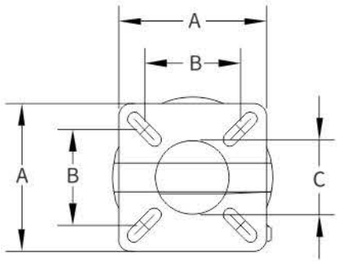
● 产品结构图 Product Structure Diagram





微动开关式/The micro switch





光电式/Photoelectric

原料输送系列
分体式吸料机

Split type
Suction Machine



700G吸料机





800G吸料机





900G吸料机

● 特点 Features

- 主机与料斗分离设计，安全简便，可满足客户的远距离的输料要求。
- 微电脑控制，操作简易，控制精确，有多项报警指示灯。
- 可根据不同需要选配不同料斗，提供多样式选择。
- 缺料警报，可主动通知客户进而排除状况。
- 马达保护装置，可增长其使用寿命。
- 独立滤清器装置，方便清除积尘。
- 可以选配旋风过滤器，减少滤清器清理次数，适用于粉碎料输送。
- 可选配两料比例阀，用于新料与粉碎料混合使用或粉碎料立即回收。

- The main controllers and material hopper receivers are designed separately for satisfyingwith customers' requirements on the longdistance conveying material.
- Microprocessor controls features with easy operation, accurate control and multiple alarm indicators.
- Various hopper receivers are available for selection to meet different requirements.
- Audible material shortage alarm for reminding customers in to solve faulty.
- Motor overload protection device ensures its long service life.
- Independent filter device is easy for cleaning.
- Cyclone dust separator is available as option to reduce cleaning filter time which is specially suitable for regrind material conveying.
- Proportional valve is available as option which is used for mixing virgin and regrind material and instant recycle regrind material

主机与料斗采用分离式的设计，最多可搭配2个料斗，一对多输送，提高了原料输送能力，原料输送能力达每小时700公斤。最高扬程可达10米，适用于长距离原料输送，操作容易，可满足客户的需求。

The main controllers and material hopper receivers are designedseparately for safety & convenient purpose which can match 2 orabove 2 hopper receivers to achieve one to multi combinationconveying,It enhances material conveying capacities greatly up to700kgs/hr.The maximum loading distance is 10m. All models aresuitable for conveying materials over long distance and easyoperations which are satisfied with customers' various requirements

● 一对二吸料机特点 One to Two Autoloaders Features

- 一机拖两机，节省设备配置，节约空间。
- 电脑控制操作方便安装、调试。
- 尤其适用于乾燥、供料二机一体，简化系统结构，提高使用效率，方便操作
- 维修保养方便、快捷。

- One to two autoloaders can save equipment configuration andsave space.
- Microcomputer controloperation,easyinstalls & adjusts
- Suitable for drying and feeding materials in one body, which cansimple system structure, increasing productivity and convenientoperate.
- Easy and fast to maintain.

● 规格表 Specification Sheet

产品型号 Model		VD700G-1HP	VD800G-1.5HP	VD800G-2HP	VD800G-3HP	VD800G-5HP	VD800G-7.5HP	VD800G-10HP
产品型号 Model			VD900G-1.5HP	VD900G-2HP	VD900G-3HP	VD900G-5HP	VD900G-7.5HP	VD900G-10HP
风机形式 Motor Type		碳刷CarbonBrush	感应Induction					
风机功率 Motor Capacity	KW	1	1.1	1.5	2.2	4	5.5	7.5
输送能力 Conveying Ability	kg/h	300	450	600	650	900	1200	1500
进风口径 AirInlet Size	mm	38 (1.5")	38 (1.5")	38 (1.5")	38/51 (1.5/2")	51 (2")	51 (2")	63 (2.5")
料管口径 Hose Size	mm	38 (1.5")	38 (1.5")	38 (1.5")	38/51 (1.5/2")	51 (2")	51 (2")	63 (2.5")
过滤类型 Filter Type		纸质滤芯 Paper Filter						
总功率 Total Pow	KW	1.1	1.2	1.6	2.3	4.1	5.6	7.6
电源 Power Supply		220VAC 1/2P/N/PE 50Hz	380VAC 3P/N/PE 50Hz					
外观尺寸 Dimensions	L(mm)	370	680	680	660	660	650	650
	W(mm)	300	400	400	400	400	500	500
	H(mm)	560	950	950	1100	1100	1400	1400
固定尺寸 Size	A(mm)	210	210	210	210	210	210	210
	B(mm)	180	180	180	180	180	180	180
	C(mm)	80	80	80	80	150	150	150
标配件 Standard Accessories		吸料管 Suction Tube+PVC 钢丝软管 Hose						
机器重量 Weight	kg	20	65	65	75	95	155	175

注：产品规格若有变更，恕不另行通知。 Note: We reserve right to change specifications without prior notice.

● 产品结构图 Product Structure Diagram

